

Purchase Order Receipt Listing

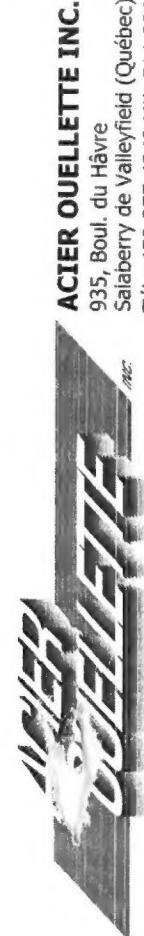
Tuesday, July 18, 2017 2:03:04 PM

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All Vendors PO ID PO36886 Receipt Dates from 7/18/2017 to 7/18/2017
All Item ID/GL/WOs All Rec. Employees All Currencies
Grounded by Vendor ID

All amounts are calculated in domestic currency.

Page 1 of 1



DELIVERY - CLIENT

CO000038492

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 MTl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 MTl: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Instruction F-M
Att : CHANTAL LAVOIE Tél.: 613-632-5200

Product Description	Delivery Route	Weight	Qty	U/M	PCS NB						Internal Use Only						
					CMD	EXP	B/O	IN	I	S	C	OUT	I	S	C	OUT	
1 FLAT ALU 1 X 12 6061-T6 (12) FAL-112-12 2436		169.34	12.00	PL-\$CLB		1K											
1 X 12' HT#105574						(2)											

Conditions :

All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (25% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

NIR : R-109516-6**Total Weight (Lbs) :** 169.34

Shipped to
DART AEROSPACE LTD
1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7
Att : CHANTAL LAVOIE Tél.: 613-632-5200

Total (\$CAD)

170718
M D

Date

Customer's Signature



JUL-112
**CERTIFIED INSPECTION REPORT AND TEST RESULTS
FOR EXTRUDED PRODUCTS**

MANIFEST NUMBER 299533	DIE NUMBER PL0741	DATE OF SHIPMENT 6/24/2016	OUR ORDER NUMBER 265586	ITEM # 12
CUSTOMER PO C72747	ALLOW/TEMPER 6061-T6511	SALESPERSON D.Schroeder (Canada)	CERTIFICATION ASTM-B221-14 No Stencil	SPECIFICATION AMS-QQA-200/8 Rev-A
CUSTOMER PART NUMBER V832661-PL0741	DESCRIPTION PL 1.000 x 12.000			
Quantity Certified 1,185 lbs	7 pcs			

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201610988	6/23/16	min 49.20	max 49.20	min 45.60 max 16.40
	2016102584	6/14/16	min 51.30	max 51.30	min 47.40 max 13.25

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others	Total	Melt Source:
05251603	201610988	6061	0.75	0.35	0.31	0.11	0.89	0.08	0.06	0.02	97.43	0.05	0.15	United States of America
05261601	201610258	6061	0.71	0.35	0.30	0.11	0.86	0.08	0.09	0.02	97.48	0.05	0.15	United States of America
06151603	201610988	6061	0.74	0.35	0.30	0.09	0.87	0.10	0.08	0.02	97.45	0.05	0.15	United States of America

SCM extrusions are manufactured in the USA.

Print Date: 6/24/2016

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 9/23/11 - JMS

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6B1000X12,000
 DATE: JUL 19 2017

PO / BATCH NO.: P036884/1138060

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1"
 THICKNESS RECEIVED: 1"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N	ASTM B221
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N	HFT# 201610258
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
DAS <u>5</u> INSPECTED BY: <u>0-89</u> DATE: <u>JUL 19 2017</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36886**

Purchase Order Date 6/29/2017

PO Print Date 6/29/2017

Page Number 1 of 8

Order From : VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
JUN 29 2017

Contact Name
Vendor Phone 800 667 4248

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B0.750X06.000	6061T6 BAR .750 X 6.00	7/4/2017 Yes 7/4/2017		20.00 f	\$16.49	\$329.86
2	M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	7/4/2017 Yes 7/4/2017		60.00 f	\$3.46	\$207.32

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$329.86

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$207.32

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36886**

Purchase Order Date 6/29/2017
PO Print Date 6/29/2017

Page Number 2 of 8

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Buyer

Chantal Lavoie

Customer POID

10127-2607

Customer Tax #

Net 30

Terms

CAD

Currency

FCA - (Free Carrier)

FOB

3	M6061T6B0.750X08.000	6061-T6 BAR .750" X 8.00"	7/4/2017	12.00	\$18.40	\$220.85
				Yes	f	
			7/4/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

4	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	7/4/2017	20.00	\$6.14	\$122.86
				Yes	f	
			7/4/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

5	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	7/4/2017	20.00	\$13.77	\$275.47
				Yes	f	
			7/4/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Note:

SP177-10



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36886**

Purchase Order Date 6/29/2017

PO Print Date 6/29/2017

Page Number 3 of 8

Order From : VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Buyer Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

					Line Total:	
6	M6061T6B1.000X06.000	6061T6 BAR 1.00 X 6.00	7/4/2017	24.00 f	\$19.38	\$465.23
7	M6061T6B1.000X12.000	6061-T6 Bar 1.00 x 12.00	7/4/2017	12.00 f	\$45.86	\$550.37

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

8/17/17-10

Line Total: \$465.23

8/17/18

Line Total: \$550.37

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36886

Purchase Order Date 6/29/2017

PO Print Date 6/29/2017

Page Number 4 of 8

Order From : VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Contact Name		Buyer	Chantal Lavoie		
Vendor Phone	800 667 4248	Customer POID			
Ship To Contact		Customer Tax #	10127-2607		
Ship To Phone		Terms	Net 30		
Ship Via:	Yours ppd	Currency	CAD		
Ship Acct:		FOB	FCA - (Free Carrier)		
8 M6061T6B1.500X01.250	6061-T6 Bar 1.50 x 1.25	7/4/2017	12.00	f	\$6.39 \$76.65
		Yes			
		7/4/2017			
9 M6061T6B4.500X4.500	6061-T6 Aluminum Bar 4.500" X 4.500"	7/4/2017	4.00	f	\$87.49 \$349.95
		No			
		7/4/2017			
10 M6061T6S.040	6061-T6 .040 Sheet	7/4/2017	64.00	sf	\$7.60 \$349.95
		Yes			
		7/4/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Note:

SOP-710



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36886**

Purchase Order Date 6/29/2017

PO Print Date 6/29/2017

Page Number 5 of 8

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

11	M6061T6S.125	6061-T6 .125 Sheet	7/4/2017 Yes 7/4/2017	32.00 sf	Line Total: \$486.43
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MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

12	M2024T3S.080	2024-T3 .080 sheet	7/4/2017 Yes 7/4/2017	48.00 sf	Line Total: \$206.57
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MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037
OR ASTM B209

SPR 7-10 Line Total: \$310.35

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
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PURCHASE ORDER

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Purchase Order Date 6/29/2017

PO Print Date 6/29/2017

Page Number 6 of 8

Order From : VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

13 M303R0.750	303 Round Bar 0.750	7/4/2017	24.00	\$5.26	\$126.17
		Yes	f		
		7/4/2017			

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

14 M304S18GA	304/316 .050 Sheet	7/4/2017	64.00	\$5.36	\$342.72
		Yes	sf		
		7/4/2017			

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total: \$126.17

Sept-210

Line Total: \$342.72

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

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Purchase Order Date 6/29/2017

PO Print Date 6/29/2017

Page Number 7 of 8

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Customer POID 10127-2607

Customer Tax # Net 30

Terms CAD

Currency FCA (Free Carrier)

15 M304S20GA

304/316 .040 Sheet

7/4/2017

64.00

sf

\$3.91

\$250.14

PURCHASE MATERIAL: AISI 304/316 SS SHEET

ANNEALED

SPECIFICATION: MIL-S-5059

OR AMS 5513 (304)

OR AMS 5524 (316)

ORASTMA240

OR ASME SA240

16 M6061T6R0.375

6061-T6 Round Bar .375"

7/4/2017

20.00

f

Line Total:

\$250.14

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total:
10

\$7.85

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

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Purchase Order Date 6/29/2017

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Page Number 8 of 8

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Buyer Chantal Lavoie

Customer POID 10127-2607

Customer Tax # Net 30

Terms

Currency CAD

FOB

FCA - (Free Carrier)

	Ship To Contact	Ship To Phone	Ship Via:	Ship Acct:					
				Yours ppd					
17	M6061T6B2.000X03.500	6061-T6 Bar 2.00 x 3.50			7/4/2017	12.00	f	\$14.35	\$172.21

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

18	71401-45	PROCUREMENT QUALITY CLAUSES	7/4/2017	1.00	Line Total:	\$172.21
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Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality document

7/4/2017

1.00 \$0.00 \$0.00

Line Total: \$0.00
PO Total: \$0.00

SPX-7-10

Line Total: \$0.00
PO Total: \$4,501.00

U
CJ

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dart aerospace.com for further explanation.

Change Nbr: 1

Change Date: 6/29/2017